INSTRUCTIONS FOR CLEANING AND STERILIZING CLEANROOM SHOES

I.Product Name: Cleanroom Shoes

II.Applicable Standard: Personal Protective Equipment - Occupational Footwear (GB21146-2007)

III.Notices for Use and Precautions :

- 1. High-temperature resistance: High temperature resistant at 121°C for 35 times(30 min/time).
- 2. Choosing of machine: It is strictly prohibited to clean and dry the clean shoes by washing machines, instead of special washing machines and dryers for clean shoes.
- 3. Cleaning and drying condition: The optimum water temperature for cleaning shall be controlled to $40^{\circ}C \pm 3^{\circ}C$. The optimum temperature for drying shall be controlled to 60 °C \pm 5 °C.
- 4. Choosing of detergent: It is strictly prohibited to use strong alkali and cleaning agent with good bleaching properties, instead of special detergent for work clothes and shoes for clean zone.
- 5. Soaking condition: The soaking time should not be too long, preferably <1h. It is strictly prohibited to use a brush, sharp object or cleaning tool with high friction.
- 6. Precaution: Prior to cleaning, all covered buttons and zippers of the clean shoes shall be closed to reduce their damages and wear & tear on clean shoes;
- 7. Capacity control: If high-temperature moist heat sterilization is required, the product to be sterilized shall be placed neatly and the proper amount shall be controlled to avoid extrusion and stacking, which will lead to the product deformation and affect the use.
- 8. Aviod mixed cleaning: It is strictly prohibited to clean the clean shoes with other unclean shoes in a mixed manner.
- 9. Aviad cross-contamination: The clean shoes of different colors shall be cleaned and sterilized separately.
- 10. Cleaning cycle: The number of cleaning (sterilization) times of cleaning shoes shall be preferably controlled to be less than 80.



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