

# INSTRUCTIONS FOR CLEANING AND STERILIZING CLEANROOM CLOTHING

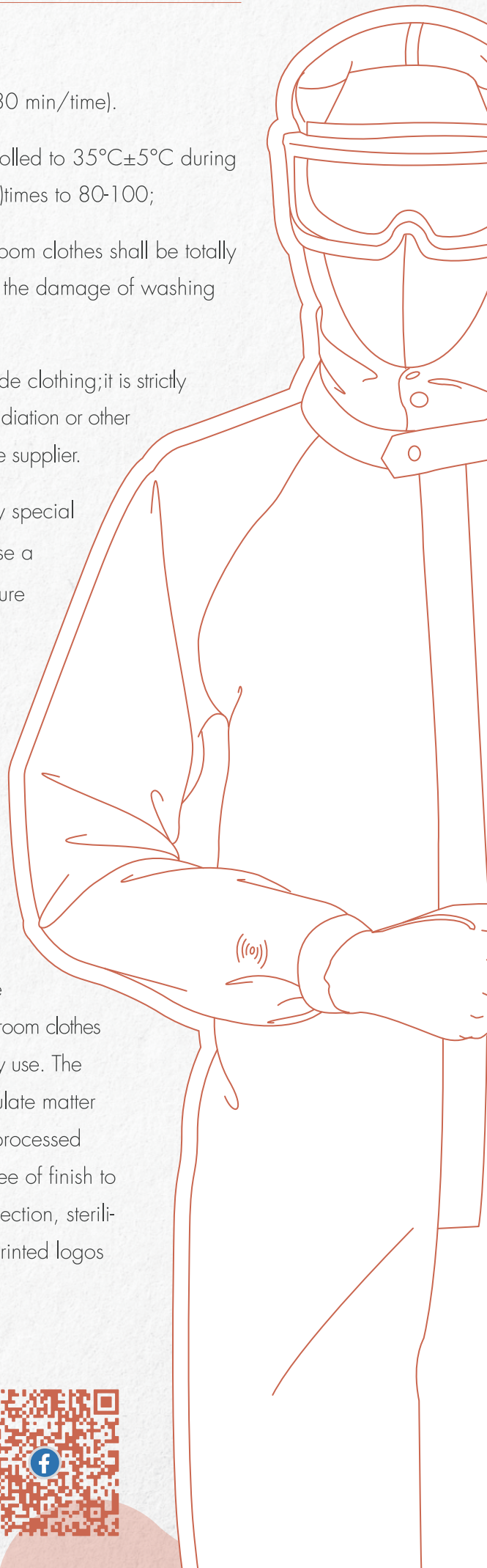


**I.Product Name:** Cleanroom Clothing

**II.Applicable Standard:** GB 12014-2019 (Air permeability index and its 4.2.6 are not applicable)

## III.Notices for Use and Precautions (Applicable to Gaible Brand Only):

- 1. Sterilization condition:** High temperature resistant at 121°C for 35 times(30 min/time).
- 2. Cleaning temperature and cycles:** The cleaning temperature shall be controlled to 35°C±5°C during cleaning. It is recommended to control the number of cleaning(sterilization)times to 80-100;
- 3. Precaution:** Prior to cleaning, all covered buttons and zippers of the cleanroom clothes shall be totally closed to reduce their damages and wear&tear on cleanroom clothes and the damage of washing and drying machine;
- 4. Forbidden disinfectants:** It is strictly forbidden to use disinfectants that corrode clothing;it is strictly forbidden to use ozone, hydrogen peroxide,ultraviolet light, formaldehyde, irradiation or other sterilization methods for cleanroom clothes that have not been confirmed by the supplier.
- 5. Washing and drying condition:** The cleanroom clothes shall be cleaned by special washing machines according to the procedures. It is strictly prohibited to use a brush, sharp object or cleaning tool with high friction. The drying temperature should not exceed 60°C ;
- 6. Storage:** After drying, folding and leveling, the cleanroom clothes shall be put into cleanroom sterilization bags, and laid flat in the sterilization cabinets to reduce wrinkling. The wrinkles must be ironed;
- 7. Avoid cross-contamination:** The cleanroom clothes of different colors and for different zones of use shall be cleaned, disinfected and sterilized separately to avoid cross-contamination or color overlapping under high temperature conditions;
- 8. Maintenance:** As the Product is made of polyester filament, it is normal to have slight fiber breakage, relaxation and fuzzing due to wear&tear on the cleanroom clothes caused by washing, disinfection, sterilization, drying and other procedures in daily use. The cleanroom clothes shall be maintained regularly to reduce the risk of particulate matter shedding. For example, fiber ends of cleanroom clothes shall be hot melt processed regularly. The washing machine drum shall be inspected regularly for degree of finish to avoid damaging the fiber. For the products that have been subject to disinfection, sterilization and other special procedures, it is normal to suffer color fading of printed logos and printed No.which may be re-printed;



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